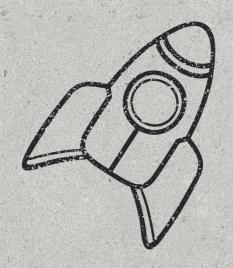


touch has a memory

More clean and chic finish across the entire surface leaving no imprints.





first **emotional** comfort

reduced glare to enhance the aesthetic appearance for classic touch.

- high strength
- eco friendly
- random design
- Now maintenance













marvel stone white

600x 1200mm



Thickness: 9mm

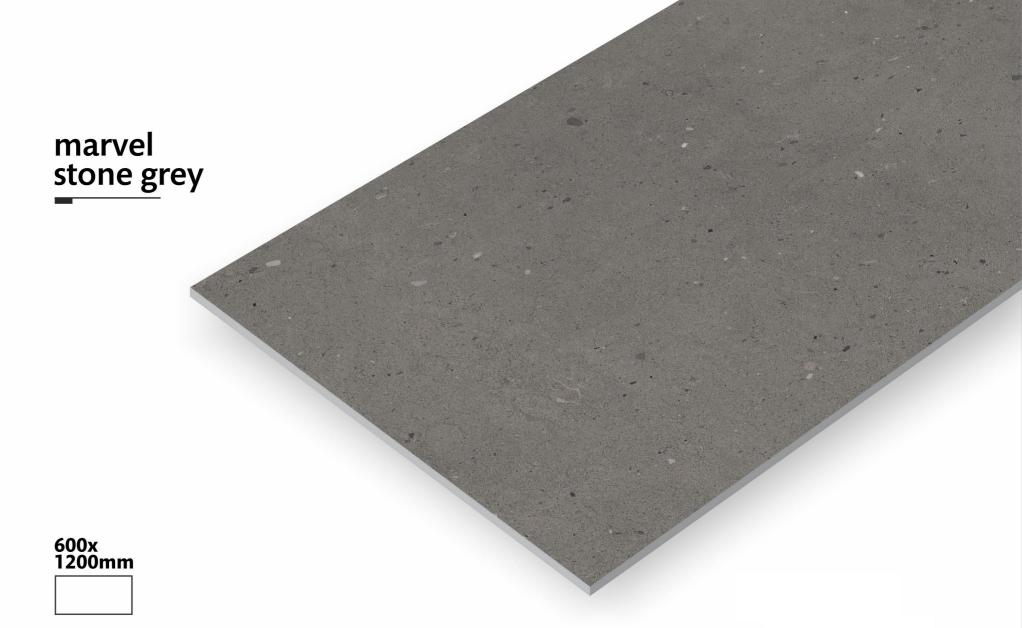




















marvel stone grey

600x 1200mm

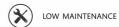


Thickness: 9mm









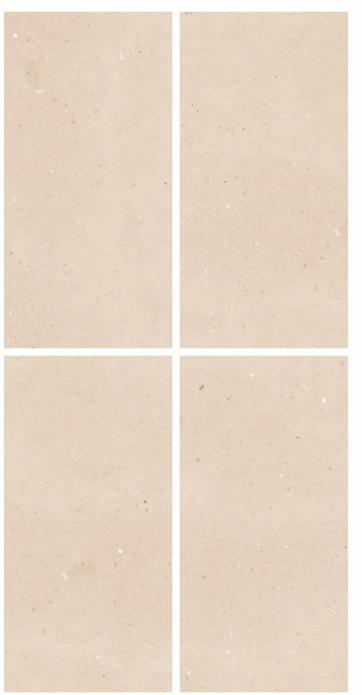


marvel stone crema

600x 1200mm









marvel stone crema

600x 1200mm



Thickness: 9mm

Finish: MATT



 \sim



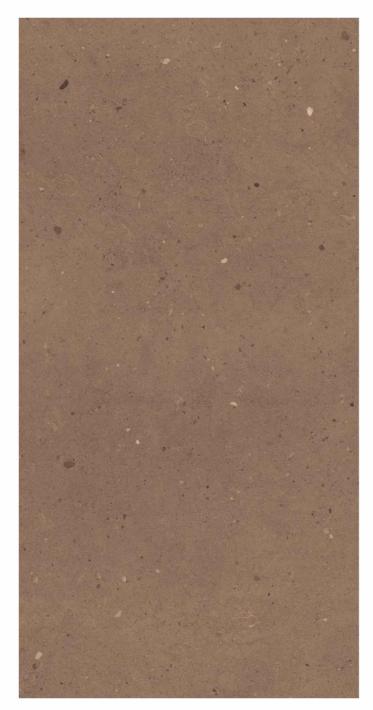


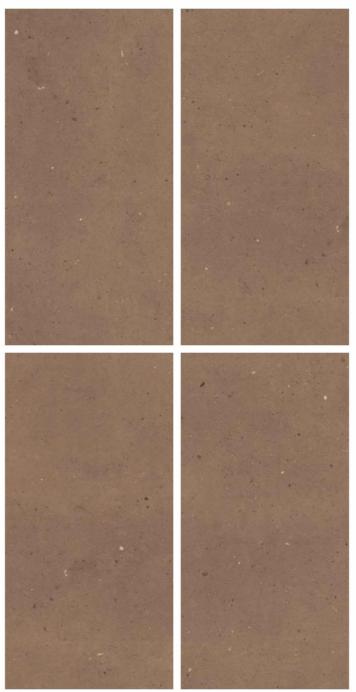














marvel stone bronze

600x 1200mm



Thickness: 9mm

Finish: MATT



ECO FRIENDLY







marvel stone bianco

600x 1200mm









marvel stone bianco

600x 1200mm



Thickness: 9mm







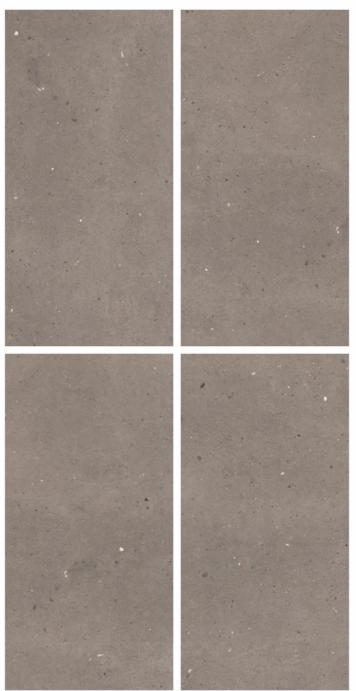














marvel stone choco

600x 1200mm



Thickness: 9mm







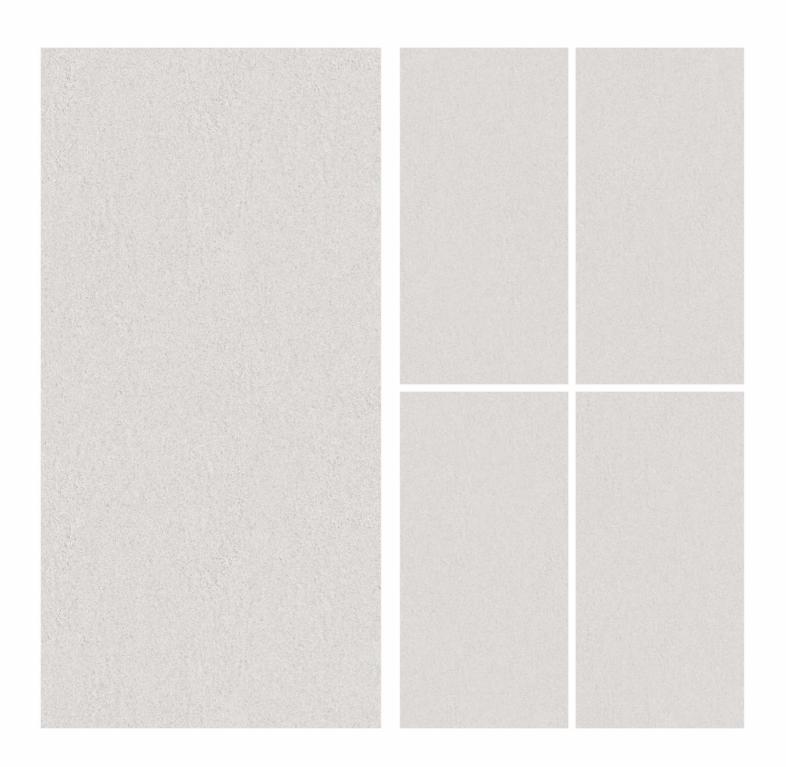




sandy white

600x 1200mm







sandy white

600x 1200mm



Thickness: 9mm

Finish: MATT



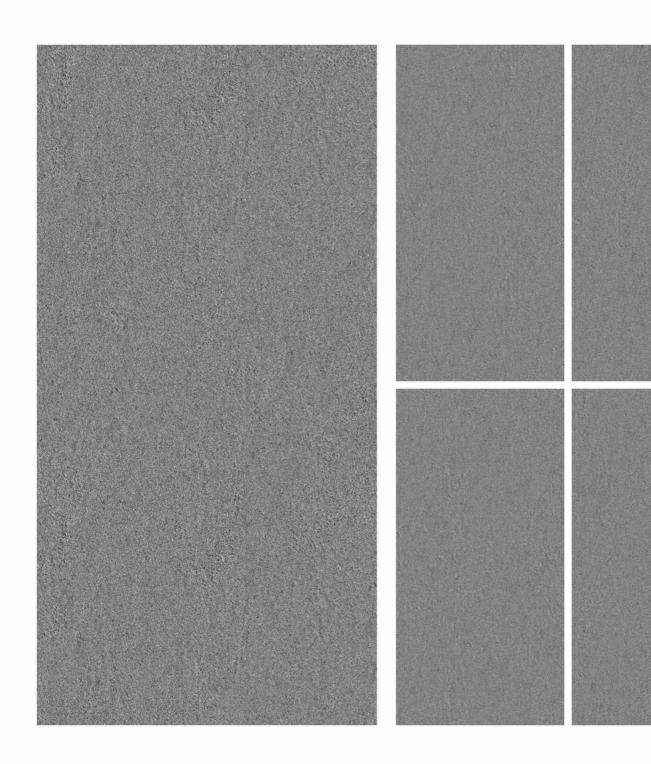
ECO FRIENDLY

RANDOM DESIGN



sandy black 600x 1200mm







sandy black

600x 1200mm



Thickness:9mm

Finish: **MATT**





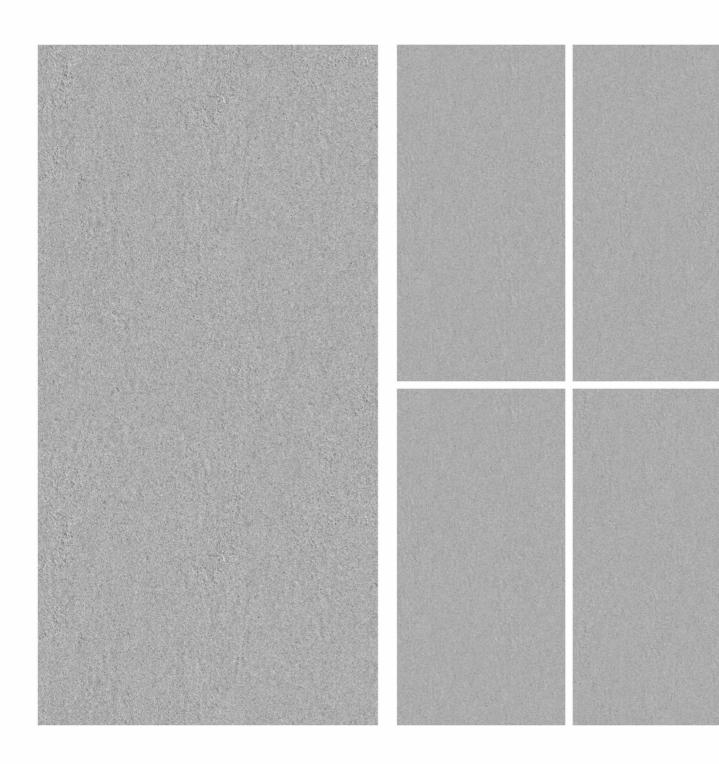
RANDOM DESIGN





sandy grey 600x 1200mm







sandy grey

6	0	0	X		
1	2	0	0	m	m



Thickness: 9mm





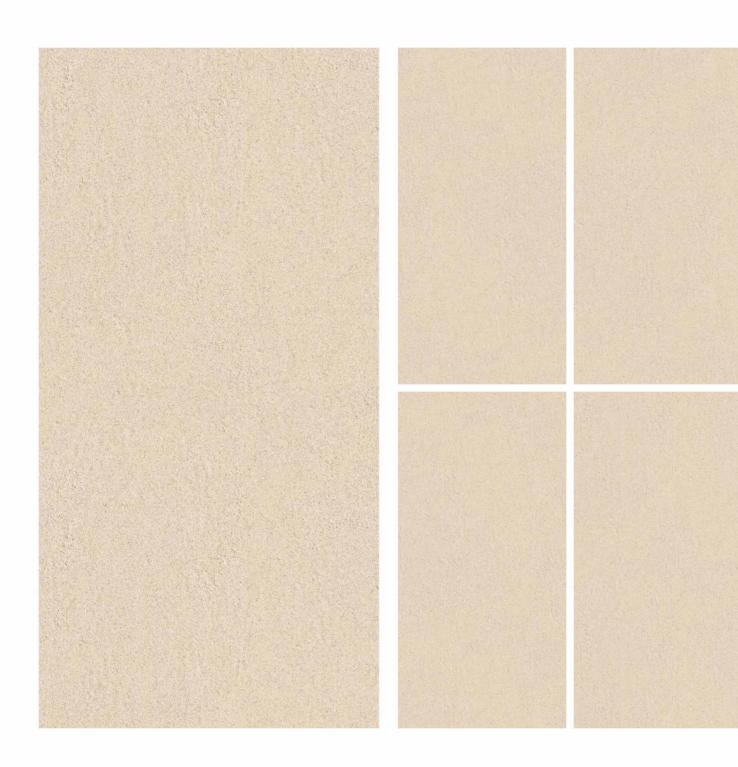






sandy crema 600x 1200mm







sandy crema

600x 1200mm

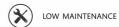


Thickness: 9mm











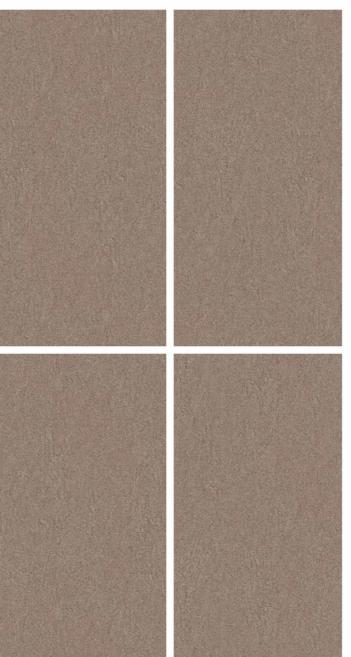


sandy crema & choco

sandy choco 600x 1200mm









sandy choco

600x 1200mm



Thickness: 9mm

Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN



LOW MAINTENANCE





sandy crema & choco

sandy gold 600x 1200mm







sandy gold

600x 1200mm



Thickness: 9mm

Finish: MATT





ECO FRIENDLY



RANDOM DESIGN



LOW MAINTENANCE

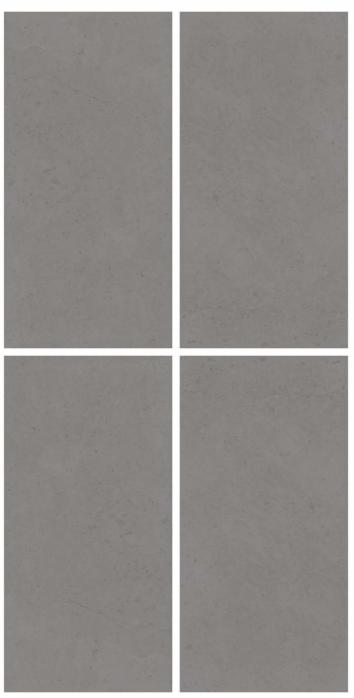


rocker grafite

600x 1200mm









rocker grafite

600x 1200mm



Thickness: 9mm













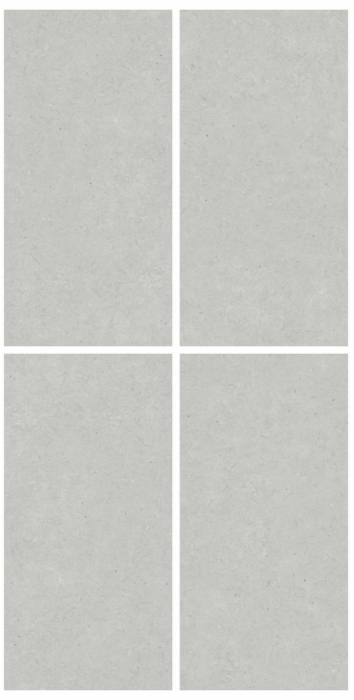
rocker grafite

rocker grey

600x 1200mm









rocker grey





Thickness: 9mm





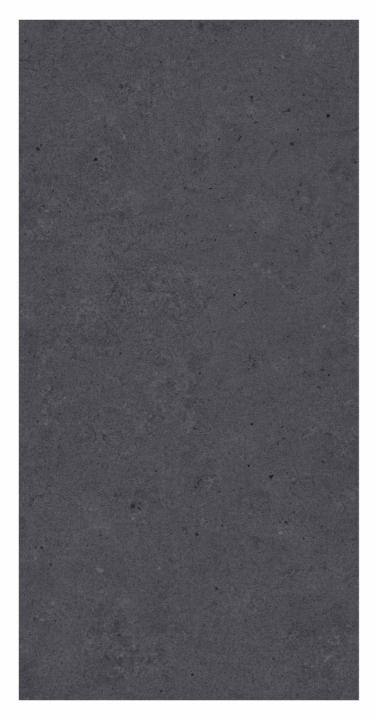


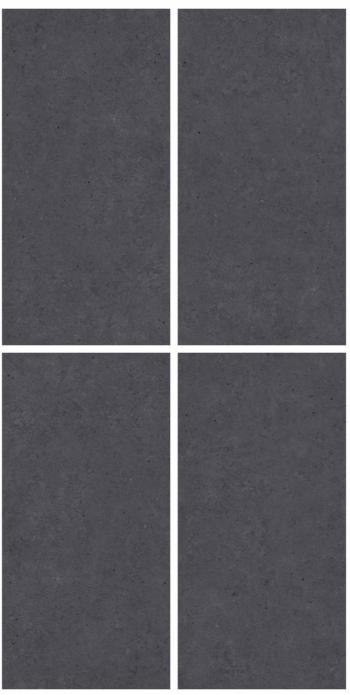




rocker black 600x 1200mm









rocker black

600x 1200mm



Thickness: 9mm

Finish: MATT





RANDOM DESIGN





rocker ivory

600x 1200mm







rocker ivory

6	0	0	X			
1	2	0	0	m	ın	1



Thickness: 9mm







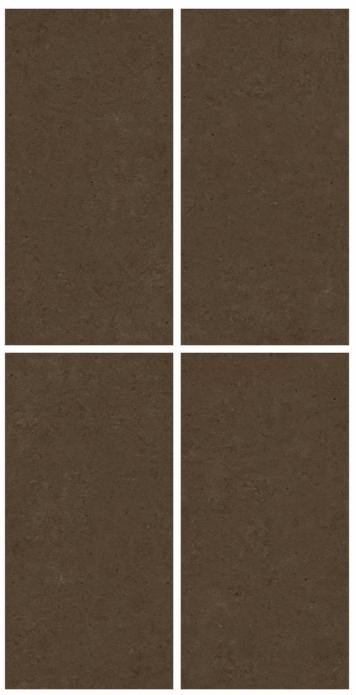














rocker choco

600x 1200mm



Thickness: 9mm

Finish: MATT



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN



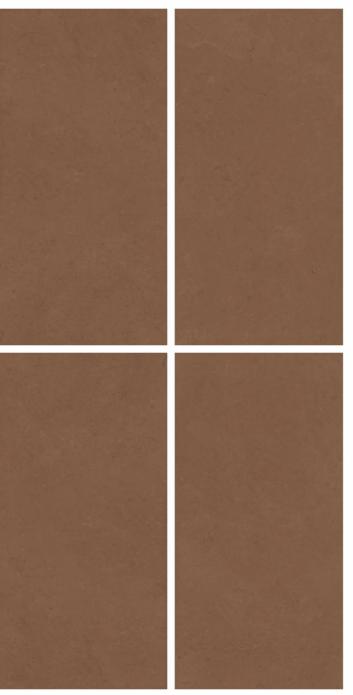
LOW MAINTENANCE



rocker cotto 600x 1200mm









rocker cotto

600x 1200mm



Thickness: 9mm

Finish: MATT



THOIT STREET









rocker bronze

600x 1200mm









rocker bronze

600x 1200mm



Thickness: 9mm

Finish: MATT





ECO FRIENDLY



RANDOM DESIGN



LOW MAINTENANCE

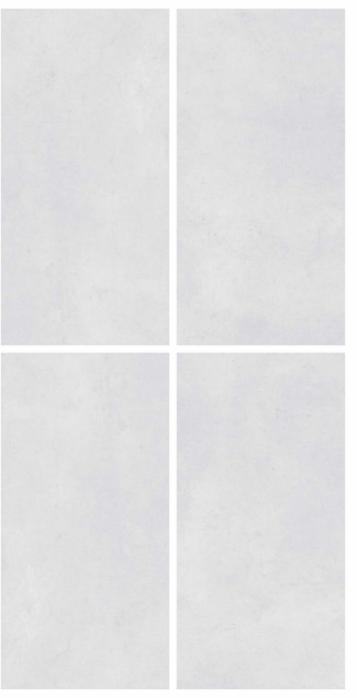


norman bianco

600x 1200mm









norman bianco

600x 1200mm



Thickness: 9mm







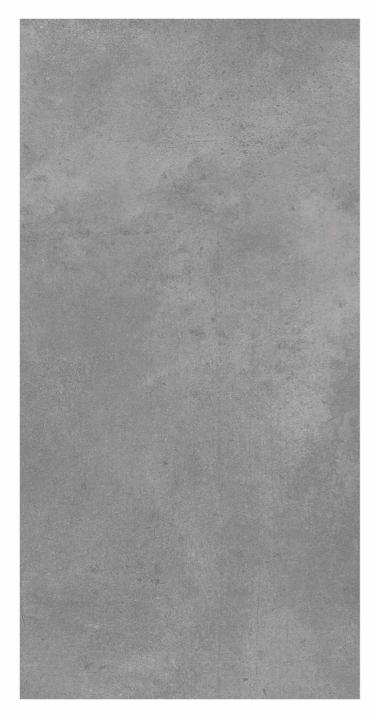


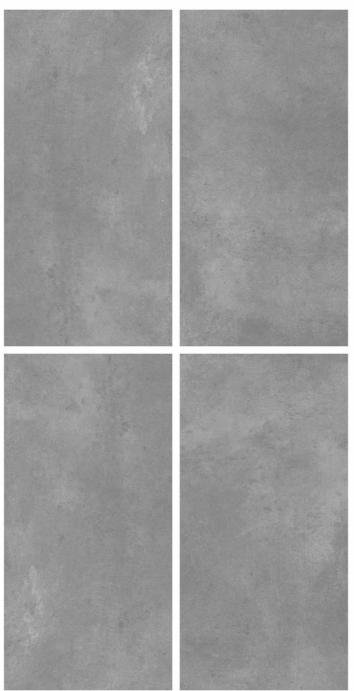




norman grey 600x 1200mm









norman grey

600x 1200mm



Thickness: 9mm

Finish: MATT



ECO FRIENDLY







Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm²	Min. 40 N/mm²	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES		*		
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES		·		
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

Sr. No.	Size	Thickness (approx*)	Pieces / Box	Area / Box (approx*)	Wt. Kg. (approx*)
1	600x1200 mm	9mm	2pcs.	1.44 sq. mtr.	29

Cutting Specifications

Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

Disk diameter	RPM	Cutting speed
		(m/min)-(feet/min)
300 mm - 12"	2600 rpm	1/2 m/min - 4 feet/mir
350 mm - 14"	2300 rpm	1/2 m/min - 4 feet/mir
400 mm - 16"	1900 rpm	1/2 m/min - 4 feet/mir

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a $5\,\mathrm{mm}$ - 3/16" radius. Therefore, the drill must have $10\,\mathrm{mm}$ - 6/16" diameter or more.

Vater jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm - 2" of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

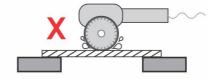
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

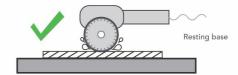
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm - 1" from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

Cutting





Drilling

